# PETROLEUM REFINING: CHARACTERIZATION, ANALYSIS AND SEPARATION (Elective-1)

# **Course Educational Objectives:**

This course introduces

- 1) History of petroleum
- 2) The panorama of petroleum refining industries in India and the World.
- 3) Operations involved in petroleum refining.

#### **Course Outcomes:**

After completion of the course the student will be able to

- 1) Do characterization and analysis of products obtained from petroleum refining
- 2) Learn the fractionation of petroleum.
- 3) Understand the treatment techniques of petroleum fractions.

# **UNIT-I**

Past present scenario in petroleum refining Industry in India and World. Origin and formation of petroleum. Composition of petroleum products.

# **UNIT-II**

Characterization of crude, TAN Number, API Gravity, UOPK factor. Characterization of gasoline, diesel, Kerosene, Aviation Turbine fuel (ATF), Bitumen, Thermal properties of petroleum fractions.

# **UNIT-III**

Dehydration and desalting of crudes. Crude pipe still heater. Design of atmospheric distillation column and vacuum distillation column. Various distillation products and their relation to composition.

#### **UNIT-IV**

Impurities in crude and petroleum products, treatment of LPG, gasoline, kerosene and lubes.

# **UNIT-V**

Thermal conversion processes visbreaking and delayed coking Future fuels: Alternative fuels, Bio fuels, fuel cell Science and Technology.

# **TEXTBOOKS:**

- 1. Baskara Rao B.K, "Modern Petroleum Refining Processes", 4<sup>th</sup> Edition, Oxford & IBH Pub. Co. Pvt.Ltd. 2002.
- 2. Baskara Rao B.K, "A Text on Petrochemicals", Khanna Publishers, 2002.

# **REFERENCES:**

- 1. Nelson W.L, "Petroleum Refinery Engineering", McGraw Hill, New York 1961.
- 2. Hengstebeck R.J, "Petroleum Refining", McGraw Hill, New York 1959.
- 3. Steiner H, Pergamon, "Introduction to petroleum Chemical Industry", London, 1961.
- 4. Sern V.Y, Pergamon, "Gas phase oxidation", London, 1964.
- 5. Waddams A.L., "Chemicals from Petroleum", 4 Rev Ed, John MurrayPub. 1978.
- 6. KNIEL, WINTER & STOCK "Ethylene Derivatives", Marcell DekkerPublishers.
- 7. Sinha N K, "Petroleum Refining and Petrochemical", Umesh Pub. 2003.
- 8. Sharma B.K., "Fuels and Petroleum Processing", Goel Pub. House, 1998.

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