SCHEME OF COURSE WORK

Course Details:

| SC D'CtullSt | | | | | | | | |
|---------------------|------------------------|-------------------------|------|-----|---|----|---|--|
| Course Title | :Advanced Tool Des | sign | | | | | | |
| Course Code | :13ME2105 | | LI | C P | С | :4 | 3 | |
| Program: | : M.Tech. | | | | | | | |
| Specialization: | : CAD/CAM | | | | | | | |
| Semester | I: | | | | | | | |
| Prerequisites | :Material science an | d Manufacturing technol | logy | | | | | |
| Courses to whic | h it is a prerequisite | • | | | | | | |

Course Outcomes (COs): At the end of the course, the student will be able to

| CO 1 | Describe tool design methods and die and punch manufacturing techniques |
|------|-------------------------------------------------------------------------------------------------------------------------|
| CO 2 | Select material for cutting tools and gages; classify various cutting tools and gages and identify their nomenclature |
| CO 3 | Describe the principles of clamping, drill jigs and computer aided jig design |
| CO 4 | Design fixtures for milling, boring, lathe, grinding, welding; identify fixtures and cutting tools for NC machine tools |
| CO 5 | Explain the principles of dies and moulds design |

Program Outcomes (POs)

At the end of the program, the students in CAD/CAM will be able to

- 1. acquire fundamentals in the areas of computer aided design and manufacturing
- 2. apply innovative skills and analyze computer aided design and manufacturing problems critically
- 3. identify, formulate and solve design and manufacturing problems
- 4. carry out research related to design and manufacturing
- 5. use existing and recent CAD/CAM software
- 6. collaborate with educational institutions, industry and R&D organizations in multidisciplinary teams
- 7. apply project and finance management principles in engineering projects
- 8. prepare technical reports and communicate effectively
- 9. engage in independent and life-long learning and pursue professional practice in their specialized areas of CAD/CAM
- 10. exhibit accountability to society while adhering to ethical practices
- 11. act independently and take corrective measures where necessary

Course Outcome Versus Program Outcomes:

| COs | PO1 | PO2 | PO3 | PO4 | PO5 | PO6 | PO7 | PO8 | PO9 | PO10 | PO11 |
|------|-----|-----|-----|-----|-----|------------|------------|------------|------------|------|------|
| CO-1 | | | Μ | Μ | | | | | | | М |
| CO-2 | | | | | | | | | | | М |
| CO-3 | S | S | Μ | | | | | | | | |
| CO-4 | S | S | Μ | | | | | | | | |
| CO-5 | | | Μ | | | | | | | | |

S - Strongly correlated, M - Moderately correlated, Blank - No correlation

| Assessment | | | | | | | |
|------------|--|--|--|--|--|--|--|
| Methods: | | | | | | | |

Assignment / Seminar / Mid-Test / End Exam

Teaching-Learning and Evaluation

| Week | TOPIC / CONTENTS | Course Outcom es | Sample questions | TEACHING- LEARNING STRATEGY | Assessme nt Method & Schedule |
|------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------|----------------------------------------------------------------------------------------------|-------------------------------------------------------------------|-------------------------------------------|
| 1 | Tool design methods: tentative design solutions, finished design, drafting and design techniques in tooling drawings | CO-1 | Explain various drafting and design techniques. | Lecture Demonstration | Assignme nt (Week 2 - 4) |
| 2 | Punch and die manufacturing techniques | CO-1 | Discuss considerations in punch and die design | Lecture / Discussion | Mid-Test 1 (Week 9) |
| 3 | Tooling materials: Introduction, properties of tool materials, metal cutting tools, single point cutting tools, | CO-2 | What is ment by tool steel? What are the characteristics of oxide cutting tools? | Lecture Problem solving | Seminar – 1 (Week 2 - 6) |
| 4 | Milling cutters, drills and drilling, reamer classification, taps, tap classification, the selection of carbide cutting tools, various heat treatments | CO-2 | Why is chip formation in miling more complicated than in single point turning? | Lecture / Discussion | |
| 5 | Gages and gage design: Fixed gages, gage tolerances, the selection of material for gages. | CO-2 | Design a form gauge to check the angle of the workpiece shown in figure. | Lecture / Discussion Demonstration | |
| 6 | Design of jigs: Principles of clamping, drill jigs, chip formation in drilling, | CO-3 | What are the common methods of locating from circular surface? | Lecture / Discussion Demonstration Problem solving | |
| 7 | General considerations in the design of drill jigs, drill jigs and modern manufacturing | CO-3 | What are the general considerations in the design of drill jigs? | Lecture Demonstration Problem solving | |
| 8 | computer aided jig design | CO-3 | Explain computer aided jig design. | Lecture Demonstration | |
| 9 | Mid-Test 1 | | | | |
| 10 | Design of fixtures: Types of fixtures, vice fixtures, milling fixtures, boring fixtures, | CO-4 | Design a milling fixture to machine the link connecting rod shown in figure. | Lecture/Discus sin Demonstration | Mid-Test 2 (Week 18) |
| 11 | Broaching fixtures, lathe fixtures, grinding fixtures | CO-4 | Design a grinding fixture to surface grind the workpiece shown in figure. | Lecture / Discussion Problem solving | Case Study (Week 10 - 14) |

| 12 | Computer aided fixture design, welding fixtures, fixture design for NC machine tools | CO-4 | Design a universal N/C fixture to hold the workpiece shown in figure. | Lecture / Discussion Demonstration | Seminar – 2 (Week 12 - 16) |
|-------|----------------------------------------------------------------------------------------------------------------|------|---------------------------------------------------------------------------------------------------|-------------------------------------------------------------|-------------------------------------|
| 13 | Cutting tools for numerical control, tool holding methods for numerical control. | CO-4 | How are lathe chicks used as holding fixtures in N/C machine tools? | Lecture / Discussion | |
| 14 | Design of dies and moulds: Die- design fundamentals, blanking and piercing die construction | CO-5 | Determince the proper die clearance for theb workpeice shown in Figure. | Lecture / Discussion Problem solving Demonstration | |
| 15 | Pilots, strippers and pressure pads, presswork materials, bending dies, forming dies, drawing operations | CO-5 | What are the various types of neding dies? | Lecture / Discussion Demonstration | |
| 16 | Mould design: Splits in mould, split locking, two-cavity and multi-cavity moulds | CO-5 | What are the various types of moulds and write general considerations in mould design | Lecture / Discussion Demonstration | |
| 17 | Design details of injection moulds | CO-5 | Comment on design considerations in design of injection moulds. | Lecture / Discussion | |
| 18 | Mid-Test 2 | | | | |
| 19/20 | END EXAM | | | | |