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**OPTIMIZATION IN CHEMICAL PROCESSES**  
**(Elective-II)****Course Code : 13CH2116**

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**Prerequisites:** The student should have knowledge of matrices, Eigen values and graphical interpretation.

**Course outcomes:**

On successful completion of the course, the student should be able to

CO1 : Classify and recognize the optimization problem.

CO2 : Identify and describe the methods applicable for a particular optimization problem.

CO3 : Relate how unconstrained optimization methods can be used to solve a more general constrained optimization problem.

CO4 : Review the concepts of multi objective optimization techniques and more advanced methods like genetic algorithms and simulated annealing.

CO5 : Formulate and optimize a given optimization problem.

**UNIT-I**

**Introduction to process optimization:** Formulation of various process optimization problems and their classification, constrained and unconstrained optimization. Classification of points in the 2D space. Basic concepts of optimization-convex and concave functions, necessary and sufficient conditions for stationary points.

**UNIT-II**

**Linear programming:** SIMPLEX algorithm, duality in linear programming.

**Transportation Problem:** Solution of Balanced problems using East-West Rule.

**UNIT-III**

**Unconstrained Optimization:** Optimality Criteria, Unidirectional search, Powell's Conjugate direction method, Gradient based method: Cauchy's steepest Descent method; Newton's method.

**Constrained Optimization Algorithms:** Kuhn-Tucker conditions, Transformation methods: Penalty function method, method of multipliers.

**UNIT-IV**

**Multi objective optimization (MOO):** Different methods to solve MOO like Utility function method and bounded function method. Solving 2D MOO problems graphically, identifying the Pareto set.

**UNIT-V**

Specialized Optimization techniques

**Discrete Optimization:** Enumeration techniques and Branch and Bound methods to solve discrete optimization problem.

**Genetic Algorithm,** Working principles, differences between GAs and traditional methods. Various operations like crossover and mutation.

**Simulated annealing.** (Qualitative treatment of GA and SA only).

**TEXTBOOKS:**

1. Kalyanmoy Deb, "*Optimization for Engineering Design*", Prentice Hall of India, 2005.
2. Edgar T.F. and Himmelblau D.M., "*Optimization of Chemical Processes*" 2<sup>nd</sup> Ed, McGraw Hill, International editions, Chemical Engineering series, 2001.
3. Rao SS, "*Engineering Optimization-Theory & Practices*" New Age International Publishers, New Delhi, 1996

**REFERENCES:**

1. Beveridge G.S. and Schechter R.S., "*Optimization theory and practice*", McGraw Hill New York, 1970.
2. Ravindran, A., and Ragdell, Reklaitis, G.V K.M., "*Engineering Optimization-Methods and Application*", John Wiley, New York, 1983.

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